

4/06

2

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	20240
<b>Description:</b> Strut		<b>Part Number:</b>	D2810-3
<b>Dwg:</b> D2810 Rev. B; D2727 Rev. A1		<b>Qty:</b>	4
<b>Ref:</b>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	04.01.19	4
2	GB	Punch 304/316 SS Seamless Tubing 0.5" O.D. x 0.035" wall to length as per Dwg D2810 and spec control Dwg D2727 using Jig DT8012 Batch: M14243	SB	04/01/20	4
3	GA	Deburr	JB	04/02/10	4
4	QC5	Inspect work to Step 3	SB	04.02.22	4
5	FP	Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3	R	04.02.24	4
6	QC3	Inspect Powder Coat	ML	04.02.24	4
7	ST	Identify and Stock	ML	02.04.05	4
8	AC	Cost / part 15.30	SY	04.02.25	4
9	DC	Close W/O 13.50 Inspect Level 21	HJ	04.02.26	4

Rev	Date	Change	Revised By	Approved
A	01.01.31	New issue	EC	
B	02.06.24	Add Polish	KJ	
C	03.09.12	Reformat; Added powder coat	KJ/RF	RF

RELEASED

04.01.09 RF

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Intial					

PAR#: \_\_\_\_\_ Fault Category: \_\_\_\_\_ DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**NOTE:** Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncb.doc

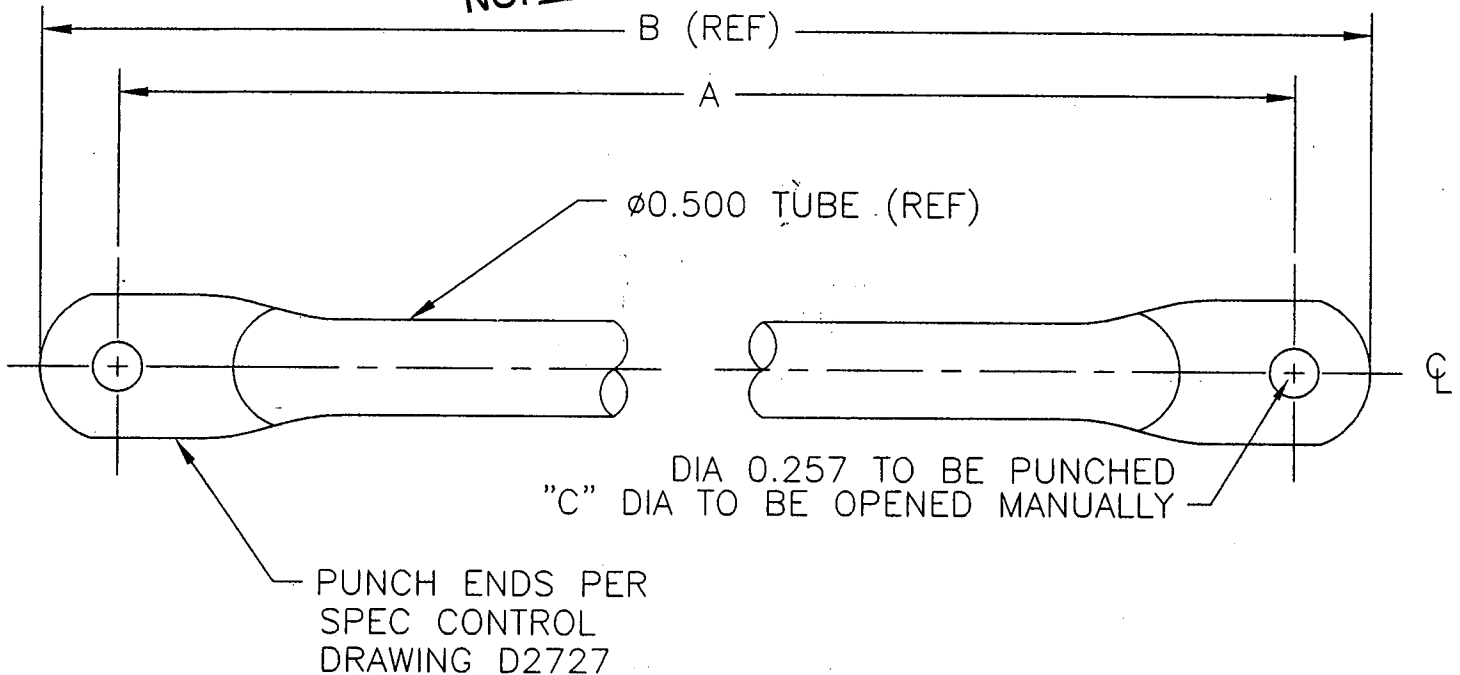
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2810	REV. B SHEET 1 OF 1
DATE 09.11		TITLE STRUT	SCALE NTS
RETURN TO ENGINEERING B		00.11.08	NEW ISSUE
		03.09.11	ADD FINISH

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WORK ORDER  
NO. 20240



PART #	A	B	C
D2810-1	25.33	26.13	N/A
D2810-3	24.60	25.40	N/A

#### D2810-1/-3

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE,  $\phi 0.500 \times 0.035$  WALL (M304TR0.500W.035)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES

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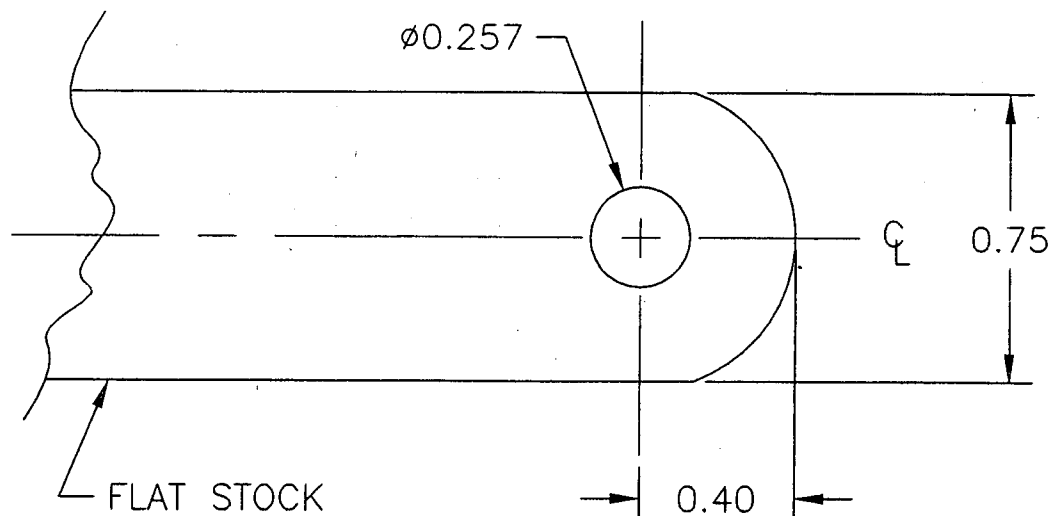
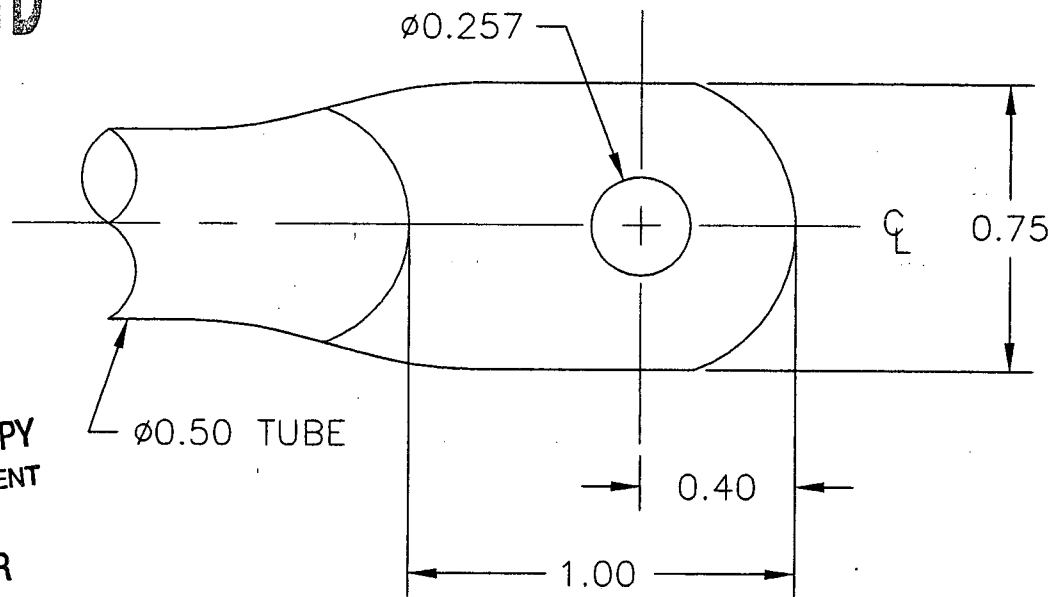


DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED MM	APPROVED CA	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	#CP 01.12.20	ADD TOLERANCE NOTE	

## SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

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98/03/06 KE

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WORK ORDER  
NO. 20240



NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.



# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jan 19, 2004  
08:50 am

Work Order No : 0020240  
Project Name : D2810-3  
Project For : WK406  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2810-3  
Description : Strut  
Manufactured : Yes  
Amount Req'd : 4  
Amount Done : 0  
Start Date : 01-19-04  
Est Finish Date : 02-05-04  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00